

# Shotblasting line

## Tsomakos TSFD70/3-11-federhärten



stock-no.: 1200522  
type of machine: Shotblasting line  
make: Tsomakos  
type: TSFD70/3-11-federhärten  
year of manufacture: neuwertig  
type of control: conventional  
country of origin: Germany  
storage location: Leipzig 5  
delivery time: immediately  
freight basis: EXW, free on truck unpacked  
price: on request



### technical details

|                             |                     |
|-----------------------------|---------------------|
| through-put width:          | mm                  |
| pass through height:        | mm                  |
| Numbers of turbines:        | Stck.               |
| material diameter up - to:: | Ø 20-30 mm          |
| material length:            | ca. 70 mm           |
| Numbers of turbines:        | 3 Stck.             |
| Beam Hour:                  | ca. 200             |
| space requirement approx.:: | Höhe ges. ca. 4,5 m |
| connected load:             | ca. 40 kW           |

### additional information

Shotblasting Line for Springs

application area:

- for automatically cleaning of beam technical work of springs in troughput transportation trough the plant via drag chain.
- troughput speed of the chain adjustable

Has been in use very little, only approx. 200 running hours

plant consists of:

- machine housing, internal ( high - alloy tool steel - hardened) with interchangeable beam plates
- conveyor system
- 2 pieces of blasting chamber maintenance doors
- bucket conveyor

- beam chamber length / depth: approx. 2000mm / approx. 670mm
- material steel balls Ø 0,3 - 0,8mm
- material to be machined: springs Ø 20 - 30mm x L: 70mm
- drive power of the traction chain 1.1 kW
- feed speed max. 15 rpm.
- maximum beam feed approx. 500kg (per unit)
- connected load approx. 40 kW

Condition:

- without turbine blades (can be retrofitted for an extra charge)
- i.D.