

# Center Lathe

## Stankoimport 1M63B



stock-no.:	0303054
type of machine:	Center Lathe
make:	Stankoimport
type:	1M63B
year of manufacture:	nicht bekannt
type of control:	conventional
country of origin:	Russia
storage location:	Leipzig 2
delivery time:	on request
freight basis:	EXW, free on truck unpacked
price:	on request



### technical details

turning diameter over bed:	700 mm
turning diameter over support:	320 mm
turning length:	3000 mm
center height measured in bed:	160 mm
support travel z-axis:	längs: 3000 mm
support travel x-axis:	quer: 380 mm
spindle bore of work spindle:	Ø 60 mm
range of revolution per minute:	10 - 1250 / 24 step U/min
rapid travel - longitudinal/face:	3,6 / 1,3 m/min
tailstock quill taper MT:	5
tailstock quill adjustment:	240 mm
total power requirement:	15,0 kW
weight of the machine ca.:	5,0 t
dimension machine approx.LxWxH:	5,0 x 1,8 x 1,5 m

### additional information

The machine is equipped with a rotary jaw chuck Ø 400mm and a swiveling (90°) tool support. Thread cutting possible: e.g. metric, inch and modular threads.

Features:

tip moving in the tailstock

Tool holder -swiveling

Coolant tank with pump

accessories:

incl. div. steady rests (photo)

various tips and drills with MK5-receptacle  
and much more