Cut-to-length-lines Schröder Ducter 1500



stock-no.:	0105000
type of machine:	Cut-to-length-lines
make:	Schröder
type:	Ducter 1500
year of manufacture:	1995
type of control:	conventional
country of origin:	Germany
storage location:	Flanschenwerk
delivery time:	immediately
freight basis:	EXW, free on truck unpacked
price:	on request



technical details

sheet width:	1500 mm
plate thickness:	1 mm
no. of strokes:	Hub/min
control:	Ducter 1500
total power requirement:	2,0 kW

additional information

CROSS/TRANSVERSE PART PLANT consisting of: Reel straightening machine and shears

Shears:

- cutting length 1500 mm
- sheet thickness approx. 1.0 mm
- operation via control panel and foot control
- manual operation / automatic
- table size 1530 x 400 mm
- Rear end stop: adjustment range 1300 mm
- Size: LxWxH: 1600 x 2.0 x 1350 mm

Straightening system:

- stand width 1585mm
- Table size 1700 x 700mm with side stop 1x fixed and 1x adjustable (manual)
- 2 pcs. infeed rollers, revolving, Ø 50 x 1670mm
- Straightening rolls: 2x opposite draw rolls (2x top/2x bottom) both driven, adjustment path 10mm vertical
- continuous rollers: 3x top running, manual adjustment 8mm vertical and 4x bottom driven, fixed
- Size: LxWxH: 1580 x 2050 x 1260mm

Unwinding reel:

- manual operation/handling
- Spread max. Ø 520mm
- Size: LxWxH: 550 x 800 x 1550mm

The machine has a manual counter.

accessories:

- 1 pc. spare blade (must be regrinded)