

# Automatic Punching Press - Double Column WANZKE SP S 63



stock-no.:	0100631
type of machine:	Automatic Punching Press - Double Column
make:	WANZKE
type:	SP S 63
year of manufacture:	1990
type of control:	CNC
country of origin:	Germany
storage location:	Leipzig 1
delivery time:	by agreement
freight basis:	EXW, free on truck unpacked
price:	on request



## technical details

Pressure:	63 t
distance between columns:	200 mm
stroke:	150 mm
daylight:	430 mm
no. of strokes:	400 Hub/min
T-slots H 12 650:	18 mm
hole in table:	420x160 b x l mm
ram surface area:	650 x 450 mm
control:	Wanske Tronicpress CNC
passage of columns:	550x540 mm
tank:	200 l
stroke of ram - fixed:	100 mm
ram diameter:	40 mm
table height over floor:	1000 mm
table:	600x450 mm
table height over floor with metal base stand:	880 mm
total power requirement:	30 kW
weight of the machine ca.:	3,9 t

## additional information

Hydraulic punching automatic for precision work (High-Speed-Press)

- for punching, drawing, pressing coin, bending, riveting, assembling
- with hydr. gripper feed Model HS und 7-Rolls-Straightener
- normal bands with thickness of about 0,4 mm - 2,5 mm x ca. 160mm Breite as well as narrow ones up to 4 mm can be processed
- with slide round pillar guidance
- with automatic central lubrication
- high-Speed: up to 400 stroke min-1
- adjustable fixed stop via motor (manually from below )
- Betriebsarten wie Dauerhub und/oder Einzelhub

Equipment:

- 1x hydr. aggregate
- 2x switch cabinets

Condition: punching press has a control malfunction and will be sold as is!

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DOCUMENTATION AVAILABLE